

## Step Study Assignments Participant's Guide 1

As you read and study, highlight with a highlighter, pen or pencil significant statements, thoughts, and ideas. Be prepared to share them in Step Study.

### **Lesson 1 - Denial**

Celebrate Recovery Bible:

Read *Principle One*: Pages xiv-xvi

Read *Denial Lesson*: Pages 1564 (D), 744 (E), 717 (N), 5 (I), 1479 (A), 934 (L)

Read *Daily Devotional Day 1 - Denial*: Pages 1623 - 1624

Answer *Take a Look* questions: Page 1624

Participant's Guide:

Review *Lesson 1 - Denial*: Pages 17 - 19

Answer *Write About It* questions: Pages 19 - 22

### **Lesson 2 - Powerless**

Celebrate Recovery Bible:

Read *Principle One*: Pages xiv-xvi

Read *Powerless Lesson*: Pages 786 (P), 1271 (O), 1147 (W), 1483 (E), 1480 (R), 1546 (L), 1322 (E), 1287 (S), 1414 (S)

Read *Daily Devotional Day 2 - Powerless*: Pages 1625 - 1626

Answer *Take a Look* questions: Page 1626

Participant's Guide:

Review *Lesson 2 - Powerless*: Pages 23 - 26

Answer *Write About It* questions: Pages 27 - 30

Review *Principle 1 Verses*: Page 31

### **Lesson 3 - Hope**

Celebrate Recovery Bible:

Read *Principle Two*: Pages xvii-xix

Read *Hope Lesson*: Pages 1420 (H), 1478 (O), 656 (P), 1489 (E)

Read *Daily Devotional Day 3 - Hope*: Pages 1627 - 1628

Answer *Take a Look* questions: Page 1628

Participant's Guide:

Review *Lesson 3 - Hope*: Pages 32 - 34

Answer *Write About It* questions: Pages 34 - 36

## **Lesson 4 - Sanity**

Celebrate Recovery Bible:

Read *Principle Two*: Pages xvii-xix

Read *Sanity Lesson*: Pages 673 (S), 1429 (A), 1451 (N), 1574 (I), 787 (T), 1407 (Y)

Read *Daily Devotional Day 4 - Sanity*: Pages 1629 - 1630

Answer *Take a Look* questions: Page 1628

Participant's Guide:

Review *Lesson 4 - Sanity*: Pages 37 - 39

Answer *Write About It* questions: Pages 40 - 41

Review *Principle 2 Verses*: Page 42

## **Lesson 5 - Turn**

Celebrate Recovery Bible:

Read *Principle Three*: Pages xx-xxii

Read *Turn Lesson*: Pages 1417 (T), 751 (U), 996 (R), 1456 (N)

Read *Daily Devotional Day 5 - Turn*: Pages 1631 - 1632

Answer *Take a Look* questions: Page 1632

Participant's Guide:

Review *Lesson 5 - Turn*: Pages 43 - 45

Answer *Write About It* questions: Pages 45 - 47

## **Lesson 6 - Action**

Celebrate Recovery Bible:

Read *Principle Three*: Pages xx-xxii

Read *Action Lesson*: Pages 1418 (A), 740 (C), 754 (T), 1490 (I), 1148 (O), 1445 (N)

Read *Daily Devotional Day 6 - Action*: Pages 1633 - 1634

Answer *Take a Look* questions: Page 1634

Participant's Guide:

Review *Lesson 6 - Action*: Pages 48 - 50

Answer *Write About It* questions: Pages 51 - 53

Review *Principle 3 Verses*: Page 54

Read *Afterword*: Page 55